

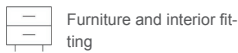
Technical data

DecoBoard Individual Motiv P2

Urea resin bonded particleboard with individual digital print motifs in direct facing method, awarded with the Blue Angel. The front face is printed as required, the standard reverse is white.



Applications



Furniture and interior fitting

Properties



Individual printed motif



Easy care



Antimicrobial



Food harmless



Particularly low emission

Certificates



Specification						Unit	Test standard
Nominal thickness	16	18	19	22	25	mm	
Tolerance on thickness	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0,5	±0,5	mm	EN 14323
Length- and width tolerance	± 5					mm	EN 14323
Flatness	≤ 2 ¹⁾					mm/m	EN 14323
Edge damage	≤ 10					mm	EN 14323
Surface defects (Points)	≤ 2					mm ² /m ²	EN 14323
Surface defects (Defect in the length)	≤ 20					mm/m ²	EN 14323
Resistance to scratching	≥ 1.5 ²⁾					N	EN 14323
Resistance to staining	≥ 3					Rating	EN 14323
Resistance to cracking	≥ 3					Rating	EN 14323
Resistance to abrasion (plain colours)	3A					Class	EN 14323
Resistance to abrasion (printed designs)	1					Class	EN 14323
Resistance to colour change in xenon arc light	min. 4 Grey Scale Grade						EN 14323
Mean density	640 - 620 ³⁾	640 - 620 ³⁾	640 - 620 ³⁾	620 - 600 ³⁾	620 - 600 ³⁾	kg/m ³	EN 323
Bending strength	11 ³⁾	11 ³⁾	11 ³⁾	10.5 ³⁾	10.5 ³⁾	N/mm ²	EN 310
Bending modulus of elasticity	1,600 ³⁾	1,600 ³⁾	1,600 ³⁾	1,500 ³⁾	1,500 ³⁾	N/mm ²	EN 310

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Specification						Unit	Test standard
Nominal thickness	16	18	19	22	25	mm	
Internal bond	0.35 ³⁾	0.35 ³⁾	0.35 ³⁾	0.3 ³⁾	0.3 ³⁾	N/mm ²	EN 319
Surface soundness	0.8 ³⁾					N/mm ²	EN 311
Formaldehyde release	E1 E05						
Reaction to fire (Euroclass)	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)						

¹⁾ If symmetrical construction

²⁾ Except smooth and matt structures

³⁾ Core material

Specification					Unit	Test standard
Nominal thickness	28	30	32	38	mm	
Tolerance on thickness	±0,5				mm	EN 14323
Length- and width tolerance	± 5				mm	EN 14323
Flatness	≤ 2 ¹⁾				mm/m	EN 14323
Edge damage	≤ 10				mm	EN 14323
Surface defects (Points)	≤ 2				mm ² /m ²	EN 14323
Surface defects (Defect in the length)	≤ 20				mm/m ²	EN 14323
Resistance to scratching	≥ 1.5 ²⁾				N	EN 14323
Resistance to staining	≥ 3				Rating	EN 14323
Resistance to cracking	≥ 3				Rating	EN 14323
Resistance to abrasion (plain colours)	3A				Class	EN 14323
Resistance to abrasion (printed designs)	1				Class	EN 14323
Resistance to colour change in xenon arc light	min. 4 Grey Scale Grade					EN 14323
Mean density	600 - 580 ³⁾	600 - 580 ³⁾	600 - 580 ³⁾	580 - 540 ³⁾	kg/m ³	EN 323
Bending strength	9.5 ³⁾	9.5 ³⁾	9.5 ³⁾	8.5 ³⁾	N/mm ²	EN 310
Bending modulus of elasticity	1,350 ³⁾	1,350 ³⁾	1,350 ³⁾	1,200 ³⁾	N/mm ²	EN 310
Internal bond	0.25 ³⁾	0.25 ³⁾	0.25 ³⁾	0.2 ³⁾	N/mm ²	EN 319
Surface soundness	0.8 ³⁾				N/mm ²	EN 311
Formaldehyde release	E1 E05					
Reaction to fire (Euroclass)	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)					

¹⁾ If symmetrical construction

²⁾ Except smooth and matt structures

³⁾ Core material

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Additional information

Product standard	<ul style="list-style-type: none"> in accordance with EN 14322
Areas of application	<ul style="list-style-type: none"> The possible applications are virtually limitless: Individual furniture and interior fitting elements, wall fittings and partitions, shopfitting, trade fair stands, boatbuilding, caravans, hotels, spas, medical centres, offices and living spaces. You will find the right, individually tailored product for every requirement.
Core material	<ul style="list-style-type: none"> ClassicBoard P2 Urea resin-bonded particleboard, type P2 in accordance with EN 312, suitable for non load-bearing purposes in dry areas.
Product safety	<ul style="list-style-type: none"> This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered. The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011. We manufacture the panels without the use of halogens, heavy metals, preservatives, wood protectors or organic solvents.
Antimicrobial effect	<ul style="list-style-type: none"> Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Resistance to heat	<ul style="list-style-type: none"> Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking.
Special	<ul style="list-style-type: none"> Maximum motif format per board, incl. overprinting: 2,750 mm x 2,030 mm. Larger motifs can be tiled. Assignment of the motifs parallel with the edge of the coreboard is not possible for production reasons. Depending on the decor and surface texture, slightly different surface visual impressions can result between cut panels viewed from different angles. This is a result of the production methods and does not constitute a quality defect. Colour differences can occur in follow-up production lots. Cut to size is not available.
Note	<ul style="list-style-type: none"> FSC certification or PEFC certification available on request. FSC license code: FSC® C011773 PEFC license code: PEFC/04-32-0828
Colour and surface match	<ul style="list-style-type: none"> Decor, structure and core board all influence the final appearance of the end product. Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect. The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors. To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.

Further information on products, formats and decor/structure combinations is available at www.pfleiderer.com

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This information has been compiled with the greatest care. Nevertheless we can assume no liability for the correctness, completeness and up-to-dateness of this information. Colour deviations caused by the printing technology are possible. In view of the ongoing further development and adaptation of our products, possible amendments to the relevant standards, laws and regulations, our technical data sheets and product documentation expressly do not constitute a legally binding assurance of the properties described there. In particular no guarantee of suitability for a concrete application can be derived. It is therefore the personal responsibility of the individual user in all cases to check the processing and suitability of the products described in this document for the intended application in advance, and to take into consideration the legal framework and the respective state-of-the-art. We furthermore expressly draw attention to the applicability of our General Terms and Conditions.

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