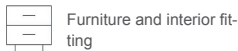


## Technical data

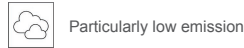
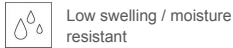
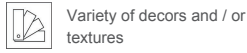
### Duropal Element P3

HPL bonded board consisting of a moisture-resistant particleboard type P3 to EN 312 for damp areas, surfaced on both sides with Duropal HPL.

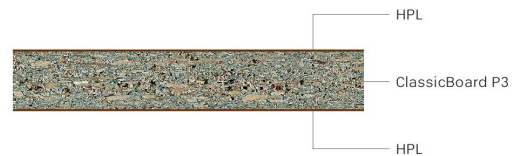
#### Applications



#### Properties



#### Certificates



Specification					Unit	Test standard
Nominal thickness	17.6	19.6	20.6	39.6	mm	
HPL-thickness	0.8	0.8	0.8	0.8	mm	
Design front edge	not processed					
Design rear edge	not processed					
Tolerance on thickness	± 0.5				mm	ISO 13894-1
Tolerance on length	± 5				mm	ISO 13894-1
Tolerance on width	± 5				mm	ISO 13894-1
Surface defects – HPL	max. 1 <sup>1)</sup> max. 10 <sup>2)</sup>				mm <sup>2</sup> /m <sup>2</sup> mm/m <sup>2</sup>	EN 438-2
Straightness of edges	± 0.5				mm/m	ISO 13894-1
Squareness	≤ 2				mm/m	ISO 13894-1
Flatness (length)	≤ 2				mm/m	ISO 13894-1
Flatness (width)	≤ 2				mm/m	ISO 13894-1
Resistance to wet heat, 100 °C (gloss finishes) - HPL	min. 3				rating	EN 438-2
Resistance to wet heat, 100 °C (other finishes) – HPL	min. 4				rating	EN 438-2
Resistance to dry heat, 160 °C (gloss finishes) – HPL	min. 3				rating	EN 438-2
Resistance to dry heat, 160 °C (other finishes) – HPL	min. 4				rating	EN 438-2
Resistance to water vapour (gloss finishes) – HPL	min. 3				rating	EN 438-2
Resistance to water vapour (other finishes) – HPL	min. 4				rating	EN 438-2
Resistance to surface wear – HPL	min. 50 <sup>3)</sup> min. 150 <sup>4)</sup>				cycles	EN 438-2
Resistance to scratching (smooth finishes) – HPL	min. 1 <sup>3)</sup> min. 2 <sup>4)</sup>				rating	EN 438-2

## Technical data

### Duropal Element P3

Specification					Unit	Test standard
Nominal thickness	17.6	19.6	20.6	39.6	mm	
HPL-thickness	0.8	0.8	0.8	0.8	mm	
Resistance to scratching (textured finishes) – HPL	min. 2 <sup>3)</sup> min. 3 <sup>4)</sup>				rating	EN 438-2
Resistance to impact (small diameter ball)	min. 15				N/mm	ISO 13894-1
Stain resistance (groups 1 & 2) – HPL	min. 5				rating	EN 438-2
Stain resistance (group 3) – HPL	min. 4				rating	EN 438-2
Resistance to colour change (xenon arc light) – HPL	4 to 5 Grey Scale Grade					EN 438-2
Reaction to fire	normally flammable					
Reaction to fire (Euroclass)	D-s2,d0					EN 13501-1, CWFT acc. to 2003/593/EG
Formaldehyde emission class	E1 E05					EN 717-1
Mean density	690 - 680 <sup>5)</sup>	690 - 680 <sup>5)</sup>	690 - 680 <sup>5)</sup>	< 640 <sup>5)</sup>	kg/m <sup>3</sup>	EN 323
Bending strength	14 <sup>5)</sup>	14 <sup>5)</sup>	14 <sup>5)</sup>	9 <sup>5)</sup>	N/mm <sup>2</sup>	EN 310
Modulus of elasticity (bending stiffness)	1,950 <sup>5)</sup>	1,950 <sup>5)</sup>	1,950 <sup>5)</sup>	1,550 <sup>5)</sup>	N/mm <sup>2</sup>	EN 310
Internal bond	0.45 <sup>5)</sup>	0.45 <sup>5)</sup>	0.45 <sup>5)</sup>	0.3 <sup>5)</sup>	N/mm <sup>2</sup>	EN 319
Thickness swell (24 h)	14 <sup>5)</sup>	14 <sup>5)</sup>	14 <sup>5)</sup>	12 <sup>5)</sup>	%	EN 317
Durability – Water resistance	≤ 12				%	ISO 13894-1
Resistance to fixings (face)	≥ 1,000				N	ISO 13894-1
Resistance to fixings (edge)	≥ 800				N	ISO 13894-1
Bonding strength	≥ 0.8				N/mm <sup>2</sup>	ISO 13894-1
Flexural tensile strength	≥ 0.8				N/mm <sup>2</sup>	ISO 13894-1
Durability – Glue-line quality	≥ 3				rating	ISO 13894-1
Durability – Resistance to elevated temperature	no effect					ISO 13894-1

<sup>1)</sup> Dirt, spots and similar surface defects

<sup>2)</sup> Fibres, hairs and scratches

<sup>3)</sup> Classification VGP

<sup>4)</sup> Classification HGP

<sup>5)</sup> Core material

#### Additional information

Product standard	<ul style="list-style-type: none"> <li>EN 13894-1</li> </ul>
Areas of application	<ul style="list-style-type: none"> <li>Ideal for surfaces in furniture production and interior fitting where exceptional sturdiness and moisture resistance is required: For kitchen and bathroom furniture, elements in sanitary areas, in shop fitting and interior design construction, in clinics and laboratories plus workplaces such as in the foodstuffs processing industry.</li> </ul>
Core material	<ul style="list-style-type: none"> <li>ClassicBoard P3</li> <li>Melamine resin bonded particleboard type P3, suitable for non load-bearing purposes in damp areas.</li> </ul>
Product safety	<ul style="list-style-type: none"> <li>This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered.</li> <li>The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011.</li> </ul>

## Technical data

### Duropal Element P3

Antimicrobial effect	<ul style="list-style-type: none"> <li>Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196</li> </ul>
Special	<ul style="list-style-type: none"> <li>The coarser the structure and the lighter the decor, the greater the scratch resistance.</li> <li>The smoother the structure and the the darker the decor, the more sensitive it is to stains.</li> <li>Depending on the decor and surface texture, slightly different surface visual impressions can result between cut panels viewed from different angles. This is a result of the production methods and does not constitute a quality defect.</li> <li>Especially for large applications, we recommend paying attention to the colour and texture uniformity of the boards and cut products used when further processing and installing and that the production direction is taken into account.</li> </ul>
Note	<ul style="list-style-type: none"> <li>FSC certification or PEFC certification available on request.</li> <li>FSC license code: FSC® C011773</li> <li>PEFC license code: PEFC/04-32-0828</li> </ul>
Colour and surface match	<ul style="list-style-type: none"> <li>Decor, structure and core board all influence the final appearance of the end product.</li> <li>Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect.</li> <li>The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors.</li> <li>To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.</li> </ul>

Further information on products, formats and decor/structure combinations is available at [www.pfleiderer.com](http://www.pfleiderer.com)

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