

Technical data

Duropal Element Poplar Veneer

Poplar veneer panel, glued moisture-resistant, faced on both sides with Duropal HPL. For the highest demands on moisture resistance and stability with low weight.

Applications



Furniture and interior fitting



Lightweight construction

Properties



Decorative variety



Easy care

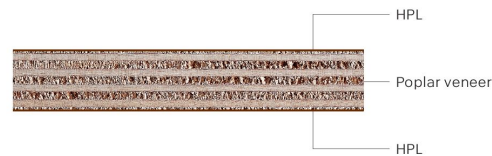


Antimicrobial



Food harmless

Certificates



Specification			Unit	Test standard
Nominal thickness	16.6	19.6	mm	
HPL-thickness in mm	0.8	0.8	mm	
Design front edge	not processed			
Design rear edge	not processed			
Tolerance on thickness	± 0.5		mm	ISO 13894-1
Tolerance on length	± 5		mm	ISO 13894-1
Tolerance on width	± 5		mm	ISO 13894-1
Surface defects - HPL	max. 1 ¹⁾ max. 10 ²⁾		mm ² /m ² mm ² /m ²	EN 438-3:2016 EN 438-8:2009
Straightness of edges	± 0.5		mm/m	ISO 13894-1
Squareness	≤ 2		mm/m	ISO 13894-1
Flatness (length)	≤ 2		mm/m	ISO 13894-1
Flatness (width)	≤ 2		mm/m	ISO 13894-1
Resistance to wet heat, 100 °C (smooth finishes) - HPL	min. 3		rating	EN 438-2:2016
Resistance to wet heat, 100 °C (textured finishes) - HPL	min. 4		rating	EN 438-2:2016
Resistance to dry heat, 160 °C (smooth finishes) - HPL	min. 3		rating	EN 438-2:2016
Resistance to dry heat, 160 °C (textured finishes) - HPL	min. 4		rating	EN 438-2:2016
Resistance to water vapour (smooth finishes) - HPL	min. 3		rating	EN 438-2:2016
Resistance to water vapour (textured finishes) - HPL	min. 4 min. 3		rating	EN 438-2:2016
Resistance to surface wear - HPL	min. 50 ³⁾ min. 150 ⁴⁾		cycles	EN 438-2:2016
Resistance to scratching (smooth finishes) - HPL	min. 1 ³⁾ min. 2 ⁴⁾		rating	EN 438-2:2016

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Specification			Unit	Test standard
Nominal thickness	16.6	19.6	mm	
HPL-thickness in mm	0.8	0.8	mm	
Resistance to scratching (textured finishes) - HPL	min. 2 ³⁾ min. 3 ⁴⁾		rating	EN 438-2:2016
Resistance to impact (small diameter ball)	≥ 15		N	ISO 13894-1
Stain resistance (groups 1 & 2) - HPL	min. 5		rating	EN 438-2:2016
Stain resistance (group 3) - HPL	min. 4		rating	EN 438-2:2016
Resistance to colour change (xenon arc light) - HPL	4 to 5 Grey Scale Grade min. 4 Grey Scale Grade ⁵⁾			EN 438-2:2016
Reaction to fire (Euroclass)	D-s2,d0			EN 13501-1, CWFT acc. to 2003/593/EG
Formaldehyde emission class	E1 E05			EN 717-1
Mean density	450 ⁶⁾		kg/m ³	EN 323
Bending strength - Raw core materials	35 ⁶⁾		N/mm ²	EN 310
Modulus of elasticity (bending stiffness) - Raw core materials	3,500 ⁶⁾		N/mm ²	EN 310
Internal bond - Raw core materials	0.8 ⁶⁾		N/mm ²	EN 319
Durability - Water resistance	≤ 10		%	ISO 13894-1
Resistance to fixings (face)	≥ 1,500		N	ISO 13894-1
Resistance to fixings (edge)	≥ 500		N	ISO 13894-1
Bonding strength	≥ 1.3		N/mm ²	ISO 13894-1
Flexural tensile strength	≥ 1.3		N/mm ²	ISO 13894-1
Durability - Glue-line quality	≤ 5		rating	ISO 13894-1
Durability - Resistance to elevated temperature	no effect			ISO 13894-1

¹⁾ Dirt, spots and similar surface defects

²⁾ Fibres, hairs and scratches

³⁾ Classification VGP

⁴⁾ Classification HGP

⁵⁾ Extraneous darkening and/or photochromism of metallic decors are due to a shock effect of accelerated radiation stress and are not characteristics of natural radiation. Keeping the products in dark conditions allows recovery from these effects.

⁶⁾ Core material

Additional information

Product standard	<ul style="list-style-type: none"> EN 13894-1
Areas of application	<ul style="list-style-type: none"> For high demands on the board material for interior design, particularly for bending: In library, shop and chemist fitting, for the office furniture sector, especially suitable for filing cabinets, shelving, showcases, etc.
Product safety	<ul style="list-style-type: none"> This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered. The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011.

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Antimicrobial effect	<ul style="list-style-type: none"> Surface with antimicrobial effect in 24h for interior fit-out and finishes - Test Methodology JIS Z 2801 / ISO 22196
Special	<ul style="list-style-type: none"> It is recommended to order overlay for horizontal, heavy used surfaces in combination with metallic designs. Slight visual difference to the surface is possible without the overlay. Holoheedral metallic designs can show because of light refraction certain optical area effects which also can be directional and slightly higher differences in the colour connection in comparison to classic plain colours. Please consider that metallic designs react more sensitive to scratching and abrasion as well as to humidity as normal printed designs. The sensitivity of the surface increases with growing metallic content. The surface values of the relevant product standard are therefore only limited fulfilled. By some decor/texture combinations a slight surface disruption may be visible. This is due to the construction of the core material and is not indicative of a quality fault. Depending on the decor and surface texture, slightly different surface visual impressions can result between cut panels viewed from different angles. This is a result of the production methods and does not constitute a quality defect. Especially for large applications, we recommend paying attention to the colour and texture uniformity of the boards and cut products used when further processing and installing and that the production direction is taken into account. Classification HGP / HGF is achieved with the surface textures recommended for horizontal applications. Requirements of classification VGP / VGF are met by all surface textures. Please refer to our sales documentation, to check which textures are available for this product.
Note	<ul style="list-style-type: none"> PEFC-certification - available on request. PEFC license code: PEFC/04-32-0828
Colour and surface match	<ul style="list-style-type: none"> Decor, structure and core board all influence the final appearance of the end product. Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect. The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors. To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.

Further information on products, formats and decor/structure combinations is available at www.pfleiderer.com

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