

# HPL FOR DOORS

COLLECTION  
2021-2024

MAKE  
YOUR  
VISIONS  
WORK.

MADE IN GERMANY

DUROPAL | thermopal

 PFLEIDERER

# MAKE YOUR VISIONS WORK.

## WOOD-BASED PANELS THAT OPEN UP NEW PERSPECTIVES.

From design to completed project, every step counts. After all, designs are only really appealing if they can also be realised. By choosing Pfleiderer, you're off to the right start. Aesthetic, functional and by design. In the 2021–2024 brochure, we introduce you to our extensive product range designed to make you more successful. Stylish, expressive and modern decors, innovative surface textures and core panels all come together perfectly to meet your technical, cost and user requirements. From high-quality individual items to sector-spanning concepts – you can turn your vision into reality with practical, high-quality solutions from Pfleiderer.

### **Unlock new perspectives – with a cleverly designed range of matching doors.**

Doors are an element of all interior planning. Pfleiderer's door range ensures that they meet all functional and aesthetic requirements: uncompromisingly good quality, processing-optimised materials that can be realised in the same finish.

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## HPL FOR DOORS

For your door range, we offer 110 selected finish and texture combinations in HPL quality to EN 438 standard, available at short notice from stock. This HPL collection gives each door a unique character. The outstanding designs in Duropol XTreme, Duropol XTreme plus, Duropol SolidColor and Duropol SolidColor XTreme make an impressive impact. And the best thing is: the colours and finishes match the high-quality interior panels from Pfleiderer's extensive wood-based panel product range to guarantee optimum design scope.

- As Duropol HPL in formats 2,150 x 915 / 950 / 1,050 / 1,300 x 0.8 mm, 2,350 x 1,050 and 2,350 x 1,300 x 0.8 mm directly ex stock. HPL format 2,800 x 2,070 x 0.8 mm partly ex stock, otherwise available through the dedicated production programme.
- All of the Design Collection decors are available on request in a door format.
- Individual HPL lengths between 2,050 and 5,300 mm and other HPL thicknesses (including 2.0 mm) are possible on request.
- All finishes are also available with the Duropol microPLUS® antimicrobial and antiviral surface coating on request.
- Matching melamine faced decorative panels and HPL flat-bonded elements are available in the DST system which offers a wide range of technically and optically tested combinations of decors, structures and core materials.

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## CERTIFIED HEALTHY LIVING ENVIRONMENT

The Blue Angel eco-label is a certificate for low-emission panel-type interior design materials (construction and furniture panels, DE-UZ 76) manufactured from wood sourced from forests that are managed in a sustainable way. These wood-based panels can therefore be used in a living environment without any harmful consequences. The consistent use of recycled wood and raw timber from forests that are managed in a way that is sustainable, as well as low-emission adhesives, has now made Pfleiderer the first supplier to offer a full product range of sophisticated interior design panels for a healthy living environment.

- In addition to Duropol HPL, Duropol XTreme and Duropol XTreme plus have also been awarded the Blue Angel.

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## FUNCTIONAL PRODUCTS: FUNCTIONALITY DOWN TO THE LAST DETAIL

Through the way they look and feel, surfaces influence our perception. The functional XTreme surfaces from Pfleiderer set standards here: with their velvety, super-matt surface, they appeal to the senses, are robust and easy to maintain, and also remain a matt highlight in everyday life thanks to an anti-fingerprint coating.

- Selected decors available as Duropol XTreme, Duropol XTreme plus, Duropol SolidColor XTreme and PrimeBoard XTreme.
- Duropol XTreme is available from stock in a door format in five decors.



[www.blauer-engel.de/uz76](http://www.blauer-engel.de/uz76)

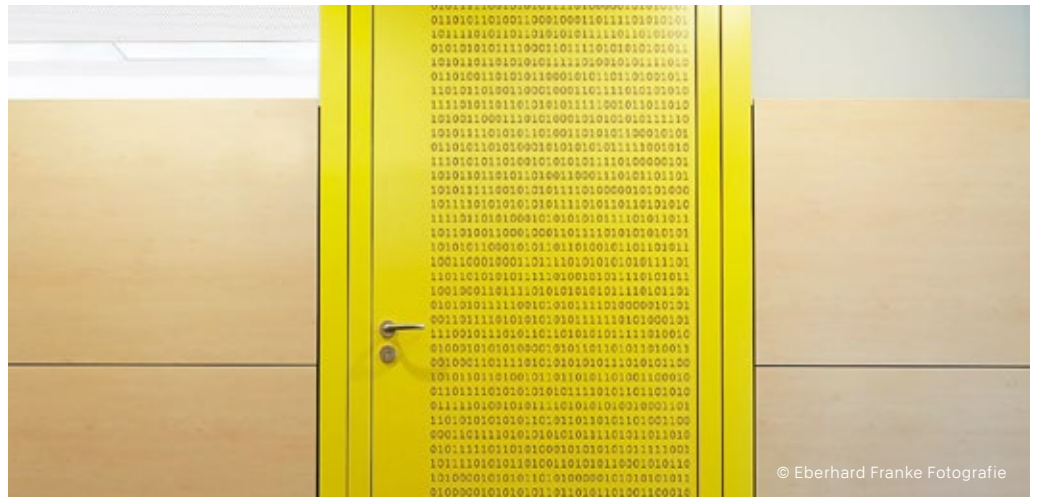


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Case studies: Dr Fuchs surgery, Ingolstadt

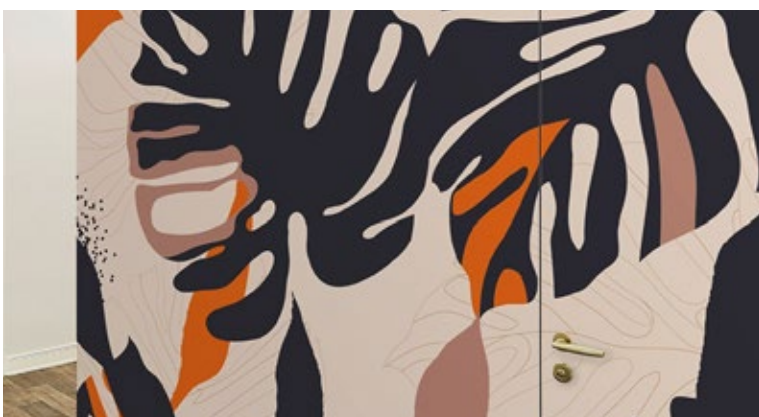


Case studies: Franziskus-Hospital Ahlen



© Eberhard Franke Fotografie

Case studies: Secondary school, Grünwald

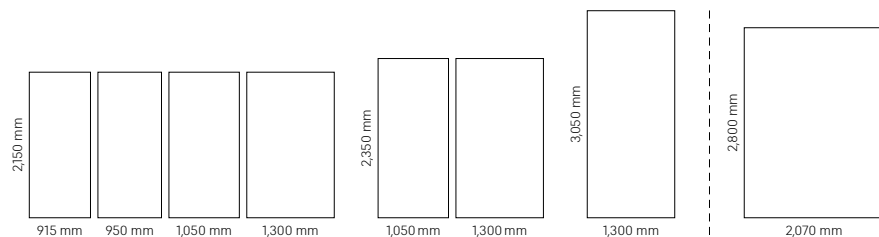


## YOUR MOTIF PRINTED DIGITALLY ON HPL: PFLEIDERER INDIVIDUAL

Individual motifs for truly distinctive design ideas – this is what Pfleiderer Individual stands for. With the latest digital printing technology photos, illustrations, logos, typographic designs and any other reproducible images can be transferred as a high-quality decor onto HPL. Available from 1 sheet upwards and without compromise in quality or processing ability!

HPL sizes for doors:

Length	Width	Thickness
2,150	915 / 950 / 1,050 / 1,300	0,8
2,350	1,050 / 1,300	0,8
3,050	1,300	0,8



**STOCK PROGRAMME**

Decor Reference	Coordinates	HPL for doors For sizes see above table	HPL 2,800 x 2,070 x 0,8 mm and 4,100 x 1,300 x 0,8 mm	EXPRESS Collection HPL in 2,800 x 2,070 and 4,100 x 1,300 x 0,8 mm and DecoBoard in 2,800 x 2,100 mm ☺	FunXTional Products			Duropal SolidColor 2,800 x 2,070 x 0,8 mm 2,800 x 2,070 x 1,2 mm	Duropal SolidColor 4,100 x 1,300 x 0,8 mm * in 1,2 mm
					PrimeBoard XTreme P2 2,800 x 2,100 mm	Duropal XTreme, Duropal XTreme plus 4,100 x 1,300 x 0,8 mm	Duropal SolidColor XTreme 4,100 x 1,300 x 0,8 mm		
F73075	Solidale	S6	SD	SD					
F76001	Loftec	T6	ML	ML ML					
F76111	Kito Steel	T5	SD	SD					
F76112	Inox Grey	W5	SD	SM SM					
F76113	Metex Silver	V5	ML	SD SD					
F76141	Alux Black	S5	SM	SM SM					
F76146	Terrazzo Bronze	U5	ML	ML ML	XG/XT - 19	XM, XP			
F76149	Kex	U6	ML	CR CR					
R20020	Mocha Piemont Oak	U1	RT	RU					
R20021	Lindberg Oak	Q3	ML	NW NW					
R20022	Lindberg Cross-cut Oak	P3	ML	ML					
R20033	Dark Oak	V4	NW	NW NW					
R20256	Lorenzo Oak	R3	NW	NW NW					
R20285	Wilton Oak Reed	P6	NW	NW NW					
R20286	Italian Oak	N6	NW	NW NW					
R20320	Silver Oak	S4	NW	NW NW					
R20350	Giant Oak	U4	ML	ML					
R20351	Flamed Wood	O6	NW	NW NW					
R24030	Scandic Beech Light	N5	ML						
R24053	Talinn Beech	Q1	NW	ML ML					
R24054	Lindstrom Beech Light	R1	ML	ML					
R27024	Sycamore	M5	VV	VV VV					
R27043	Kiruna Maple	O1	ML	ML ML					
R27060	Agostino Maple	P1	ML						
R30011	Madison Walnut	T2	NW	NW NW					
R30013	Altamira Walnut Dark	S2	NW	NW NW					
R30019	Choco Bella Noce	V2	VV	VV					
R30021	Milano Walnut	W2	NW	NW NW					
R30042	Saleve Walnut	U2	NW						
R34019	Sliced Ash	S3	ML	NW NW					
R34022	Ash Firenze Dark	T1	SM						
R34023	Portland Ash Light	R4	NW	NW NW					
R34024	Portland Ash Dark	W1	NW	NW NW					
R34025	Zen Ash Natural	Q4	ML						
R34026	Zen Ash Light	N4	ML						
R34027	Sliced Ash Natural	N3	ML	NW					
R34028	Sliced Ash Natural Across	O3	ML	ML					
R34029	Zen Ash Natural Across	P4	ML						
R34030	Zen Ash Light Across	O4	ML						
R34031	Sliced Ash Across	T3	ML	ML					
R34032	Portland Ash Black	T4	NW	NW NW	XG/XT - 19				
R36025	Brushed Alnus	N1	RT						
R38002	Acacia	M4	RT	RU RU					
R42006	Havanna Cherry	Q5	ML	ML ML					
R42033	Scandic Cherry Light	S1	ML						
R48042	Lumumba	V1	SM	NW	XG/XT - 19				
R50080	Canadian Cedar	R5	ML						
R50094	Nordic Teak	O2	NW	NW NW					
R55006	Fano Pine White	P2	RT	RU					
R55059	Jacobsen Pine Black	Q2	RT	RU					
R55072	Willow White	N2	ML	ML ML					

**STOCK PROGRAMME**

Decor Reference	RAL	Coordinates	HPL for doors For sizes see above table	HPL 2,800 x 2,070 x 0,8 mm and 4,100 x 1,300 x 0,8 mm	EXPRESS Collection HPL in 2,800 x 2,070 and 4,100 x 1,300 x 0,8 mm and DecoBoard in 2,800 x 2,100 mm ☺	FunXTional Products			Duropal SolidColor 2,800 x 2,070 x 0,8 mm 2,800 x 2,070 x 1,2 mm	Duropal SolidColor 4,100 x 1,300 x 0,8 mm * in 1,2 mm	
						PrimeBoard XTreme P2 2,800 x 2,100 mm	Duropal XTreme, Duropal XTreme plus 4,100 x 1,300 x 0,8 mm	Duropal SolidColor XTreme 4,100 x 1,300 x 0,8 mm			
U11026	Crystal White	~9016	I3, L3	SD, XM	SD	SD	XG/XT - 18/19	XM, XP	XM	SD, SM	SD, SM*
U11027	Icy White		I2, L2	SD, XM	SD	SD	XG/XT - 18/19	XM, XP	XM	SD, SM	SD, SM*
U11028	Chalk	9003	J3	SD	SD	SD	XG/XT - 18/19	XM, XP			
U11209	Royal White	~9003	K2	SD	HG, SD	HG, SD					
U11506	Ivory White		B2	SD	SD	SD					
U11509	Magnolia	~1013	A2	SD	SD	SD					
U12000	Volcanic Black	9005	K5, K6, L6	SD, VV, XM	HG, SD	HG, SD	XG/XT - 18/19	XM, XP	XM	SD, SM	SD, SM*
U12018	Basalt Grey	~7011, ~7012	J6	SD	SD	SD					
U12044	Dolphin Grey		J4	SD	SD	SD	XG/XT - 19	XM, XP			
U12092	Zonda Grey		C6	SD	SD	SD					
U12115	Platinum Grey		J5	SD	SD	SD	XG/XT - 19	XM, XP			
U12168	Cashmere		C5	SD	SD	SD	XG/XT - 19	XM, XP			
U12188	Light Grey	7035	I4, L4	SD, XM	SD	SD	XG/XT - 19	XM, XP	XM	SD, SM	SD
U12211	Lava		B6	SD	SD	SD					
U12257	Graphite	~7022	I6	SD	SD	SD					
U12290	Anthracite Grey		I5, L5	SD, XM	SD	SD	XG/XT - 19	XM, XP	XM	SD, SM	SD
U15190	Cuvo	~7032	A6	SD	SD	SD					
U15194	Zinc Yellow	1018	A3	SD	SD	SD					
U15246	Mango	~1017	A4	SD	SD	SD					
U16000	Truffle Grey		B5	SD	SD	SD					
U16002	Congo		D5	SD	SD	SD					
U16003	Sand Beige		A5	SD	SD	SD					
U16010	Orange	2011	B3	SD	SD	SD					
U16051	Siena Red	~2001	B4	SD	SD	SD					
U16058	Be rooted!	~8019	D6	SD	SD	SD	XG/XT - 19	XM, XP			
U17005	Carmine Red	3000	C3	SD	SD	SD					
U17008	Ruby Red	3003	C4	SD	SD	SD					
U17012	Coco		D4	SD	SD	SD					
U17035	Lotus		C2	SD	SD	SD					
U17501	Rose		D2	SD	SD	SD					
U17505	Plum		D3	SD	SD	SD					
U18002	Water Blue		E3	SD	SD	SD					
U18003	Crystal Blue		E2	SD	SD	SD					
U18004	Dark Blue	~5011	E6	SD	SD	SD					
U18006	Skaggerak	~5020	F6	SD	SD	SD					
U18010	Cirrus		F3	SD	SD	SD					
U18029	Horizon		F5	SD	SD	SD	XT - 19				
U18031	Gull		E5	SD	SD	SD					
U18067	Pastel Blue		F2	SD	SD	SD					
U18068	Heaven Blue		E4	SD	SD	SD					
U18074	Atlantic		F4	SD	SD	SD					
U18501	Fjord		G6	SD	SD	SD					
U18502	Bristol		G3	SD	SD	SD					
U18503	Trinity		G2	SD	SD	SD					
U18505	Lagoon		G5	SD	SD	SD	XT - 19				
U18576	Ocean	~5020	G4	SD	SD	SD					
U19008	Labrador	~6028	H6	SD	SD	SD					
U19014	Sage		H5	SD	SD	SD					
U19500	Carambola		H3	SD	SD	SD					
U19506	Lily		H2	SD	SD	SD					
U19515	Taiga		H4	SD	SD	SD					
W10100	Interior White	~9003	K3	SD	SD	SD					
W10410	Opaque White	~9016, ~9010	J2	SD	SD	SD					

**CHROMATIC  
PLAIN SHADES  
OVER THE  
RAINBOW**

U11509 Magnolia	U11506 Ivory White	U17035 Lotus	U17501 Rose	U18003 Crystal Blue	U18067 Pastel Blue
U15194 Zinc Yellow	U16010 Orange	U17005 Carmine Red	U17505 Plum	U18002 Water Blue	U18010 Cirrus
U15246 Mango	U16051 Siena Red	U17008 Ruby Red	U17012 Coco	U18068 Heaven Blue	U18074 Atlantic
U16003 Sand Beige	U16000 Truffle Grey	U12168 Cashmere	U16002 Congo	U18031 Gull	U18029 Horizon
U15190 Cuvo	U12211 Lava	U12092 Zonda Grey	U16058 Be rooted!	U18004 Dark Blue	U18006 Skagerrak

**NEUTRAL  
PLAIN SHADES  
STORMY  
WEATHER**

U18503 Trinity	U19506 Lily	U11027 Icy White	W10410 Opaque White	U11209 Royal White	U11027 Icy White
U18502 Bristol	U19500 Carambola	U11026 Crystal White	U11102 Chalk	W10100 Interior White	U11026 Crystal White
U18576 Ocean	U19515 Taiga	U12188 Light Grey	U12044 Dolphin Grey	U12188 Light Grey	U12188 Light Grey
U18505 Lagoon	U19014 Sage	U12290 Anthracite Grey	U12115 Platinum Grey	U12000 Volcanic Black	U12290 Anthracite Grey
U18501 Fjord	U19008 Labrador	U12257 Graphite	U12018 Basalt Grey	U12000 Volcanic Black	U12000 Volcanic Black

**NORDIC WOODS  
BEYOND THE  
SEA**

R36025 Brushed Alnus	R27043 Kiruna Maple	R27060 Agostino Maple	R24053 Talinn Beech	R24054 Lindstrom Beech Light
R55072 Willow White	R50094 Nordic Teak	R55006 Fano Pine White	R55059 Jacobsen Pine Black	
R34027 Sliced Ash Natural	R34028 Sliced Ash Natural Across	R20022 Lindberg Cross-cut Oak	R20021 Lindberg Oak	R20256 Lorenzo Oak
R38002 Acacia	R34026 Zen Ash Light	R34030 Zen Ash Light Across	R34029 Zen Ash Natural Across	R34025 Zen Ash Natural
R27024 Sycamore	R24030 Scandic Beech Light	R42006 Havanna Cherry	R50080 Canadian Cedar	
R20286 Italian Oak	R20351 Flamed Wood	R20285 Wilton Oak Reed		

**GREY AGED WOODS  
AS TIME  
GOES BY**

**Legend:**

- Matching decor variant in EXPRESS collection (HPL and DecoBoard from stock)
- FunXTional Products stock programme (PrimeBoard XTreme, Duropal XTreme, Duropal SolidColor XTreme)
- Duropal SolidColor stock programme

**CLASSIC DARK WOODS  
PIANOMAN**


R42033 Scandic Cherry Light	R34022 Ash Firenze Dark	R20020 Mocha Piemont Oak	R48042 Lumumba	R34024 Portland Ash Dark
R30013 Altamira Walnut Dark	R30011 Madison Walnut	R30042 Saleve Walnut	R30019 Chocco Bella Noce	R30021 Milano Walnut
R34019 Sliced Ash	R34031 Sliced Ash Across			
R20320 Silver Oak	R34032 Portland Ash Black	R20350 Giant Oak	R20033 Dark Oak	
F76141 Alux Black	F76111 Kito Steel	F76146 Terrazzo Bronze	F76113 Metex Silver	F76112 Inox Grey
F73075 Solidale	F76001 Loffec	F76149 Kex		

**BLACK AND WHITE WOODS  
BLACK COFFEE**


**MATERIAL FINISHES  
CATCH OF THE DAY**

**WORK APP** Decor Scanner  
workapp.pfleiderer.com

Make work easier – with the Pfeiderer WorkApp! Simply scan decors with your smartphone, receive combination recommendations and request samples.

 Order samples online at any time:  
[samples.pfleiderer.com](https://samples.pfleiderer.com)

**WORK APP**  
**Decor Scanner**  
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You can find our general terms and conditions on our webpage: [www.pfleiderer.com](https://www.pfleiderer.com)

**Pfleiderer uses wood from Certified Sustainable Forest Management.**



 [www.blauer-engel.de/uz76](https://www.blauer-engel.de/uz76)

- low emissions
- wood from sustainable forestry
- no adverse impact on health in the living environment

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MADE IN GERMANY

**Good to know: the Pfleiderer quality promise**

Pfleiderer wood-based panels stand for quality without compromise. We use sustainable raw materials and state-of-the-art production processes and we are fully committed to our site in Germany. For more information, visit [quality.pfleiderer.com](https://quality.pfleiderer.com).

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